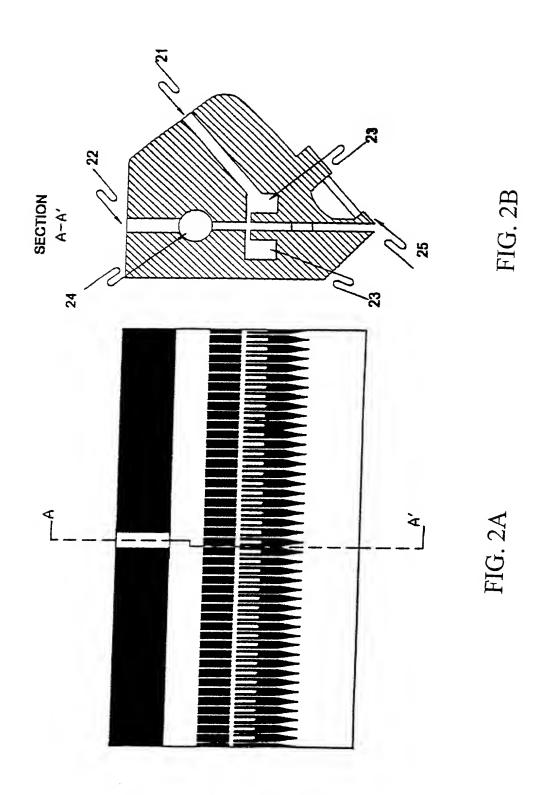


FIG.



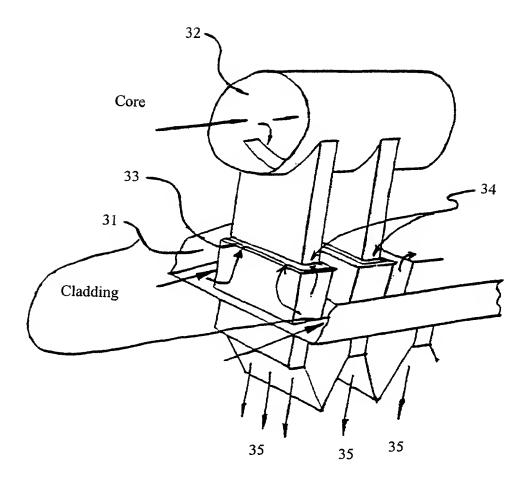


FIG. 3

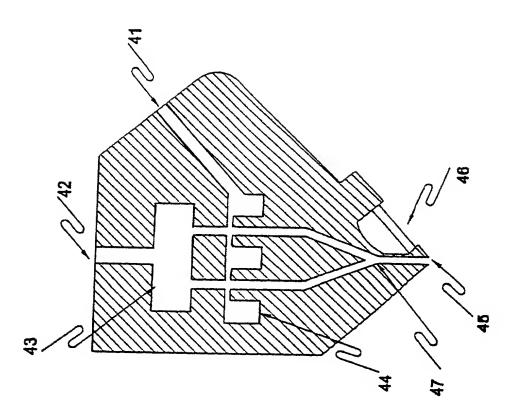
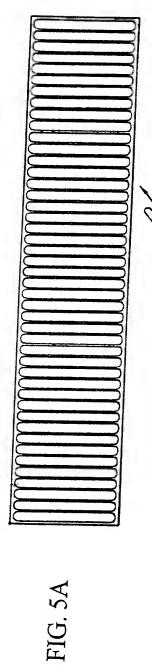


FIG. 2

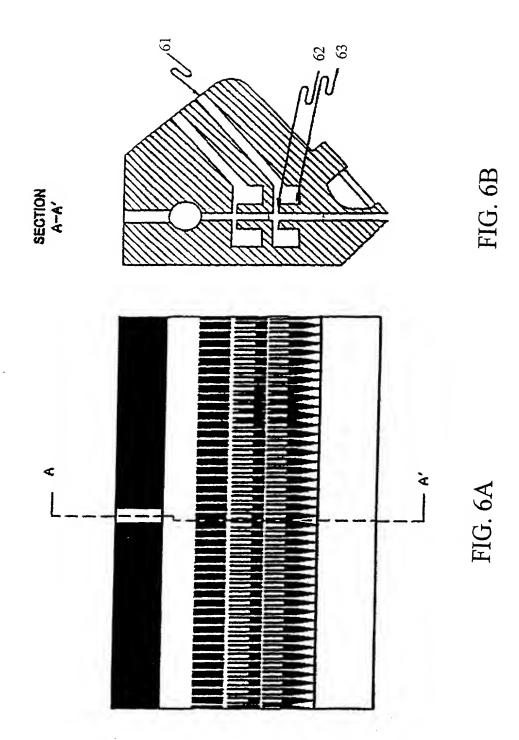


At exit of co-extrusion die

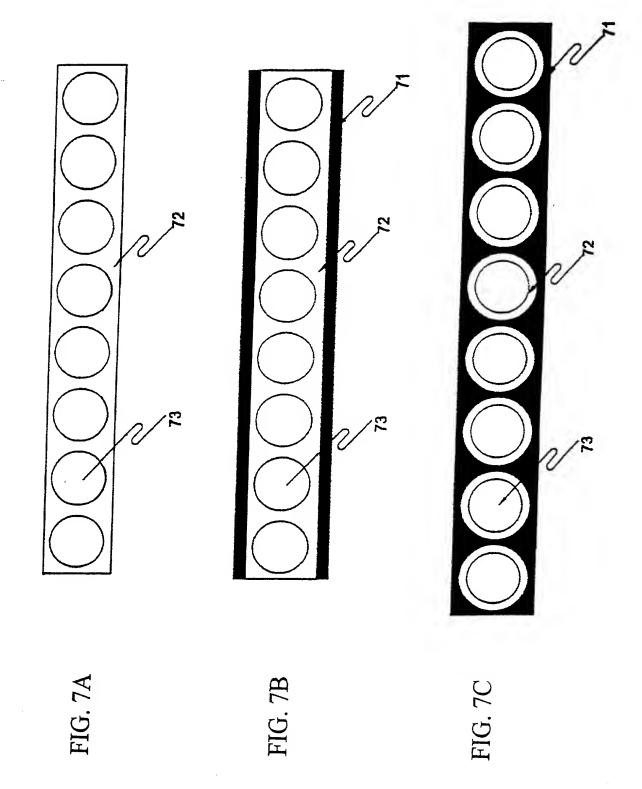


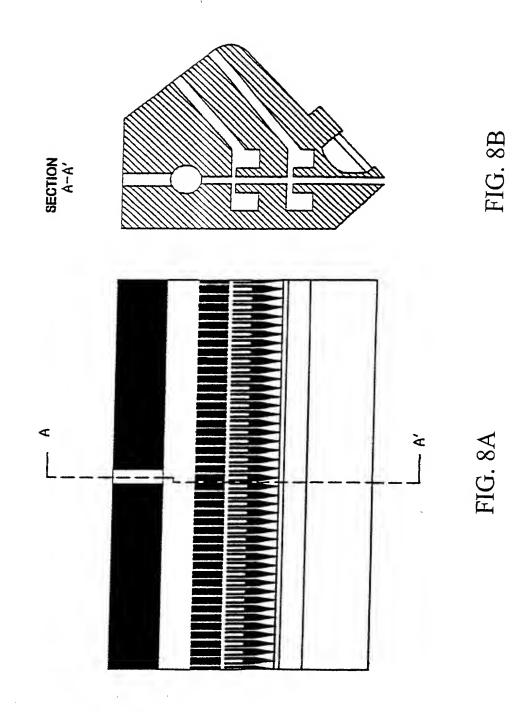
After draw down

FIG. 5B



1.47





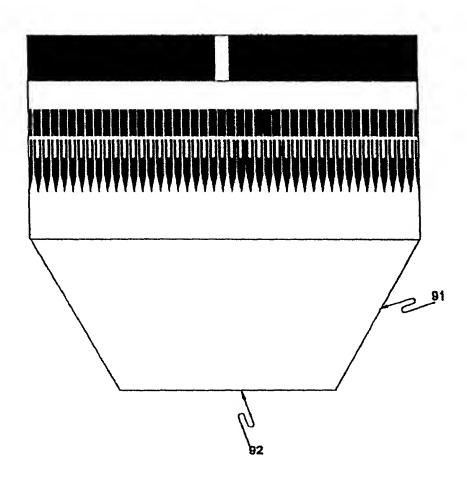
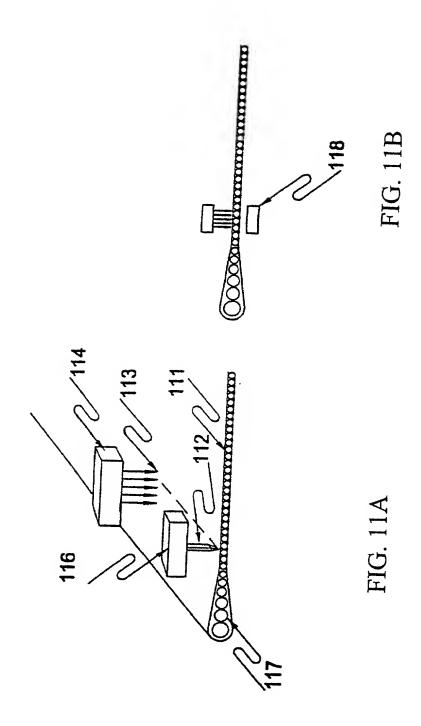
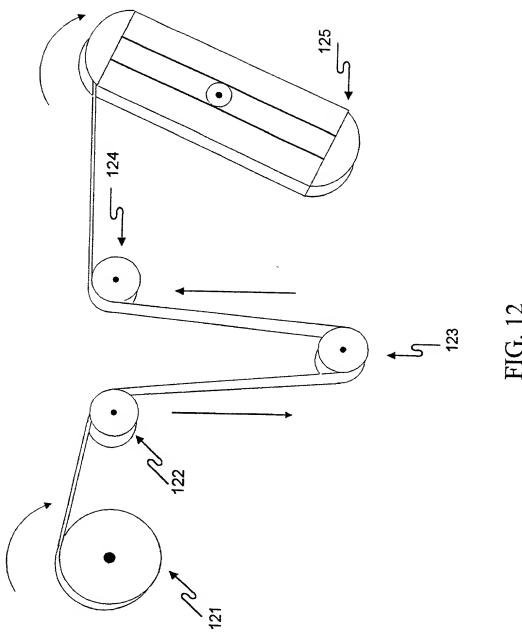
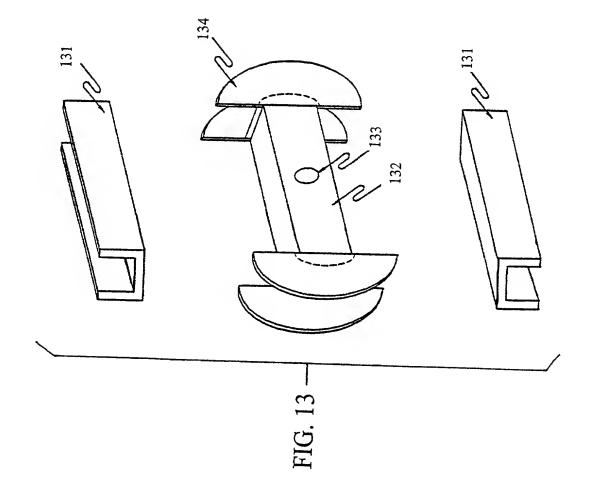


FIG. 9

FIG. 10







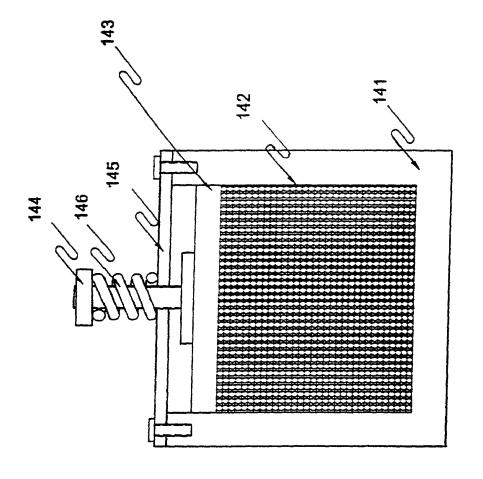


FIG. 14

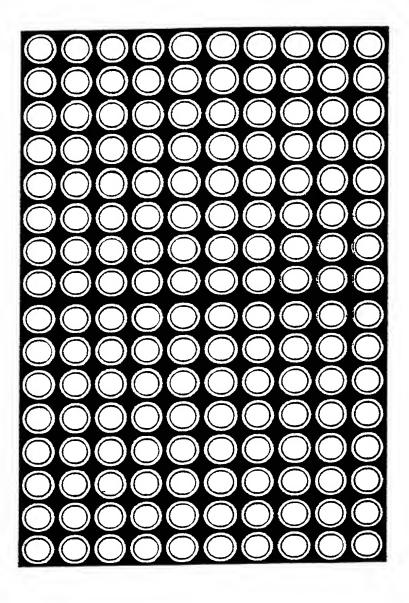


FIG. 12

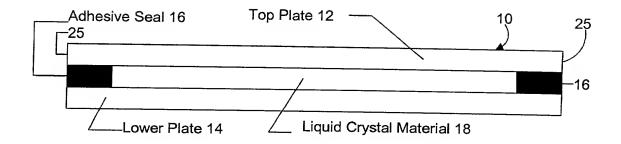


FIG. 16

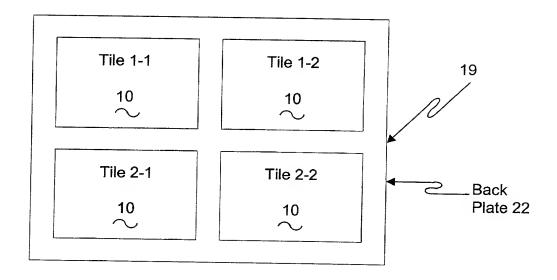


FIG. 17

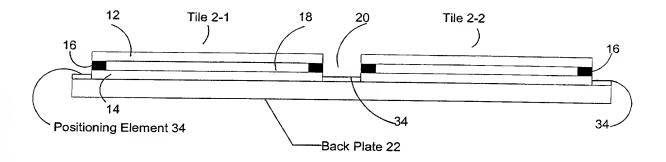


FIG. 18

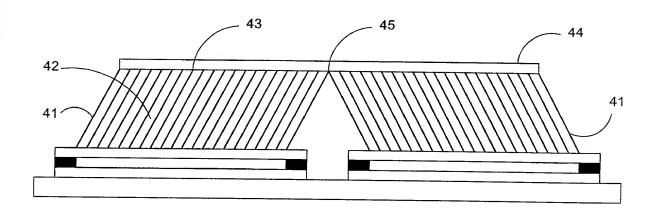


FIG. 19

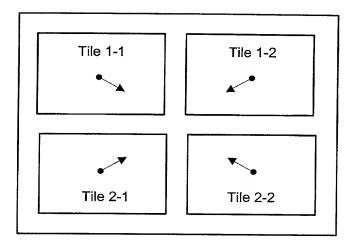


FIG. 20

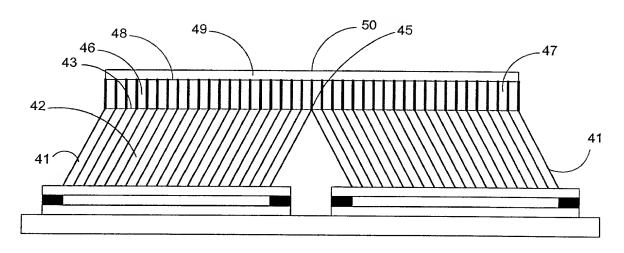


FIG. 21

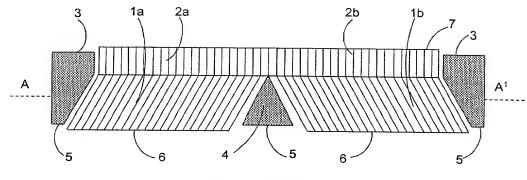


FIG. 22A

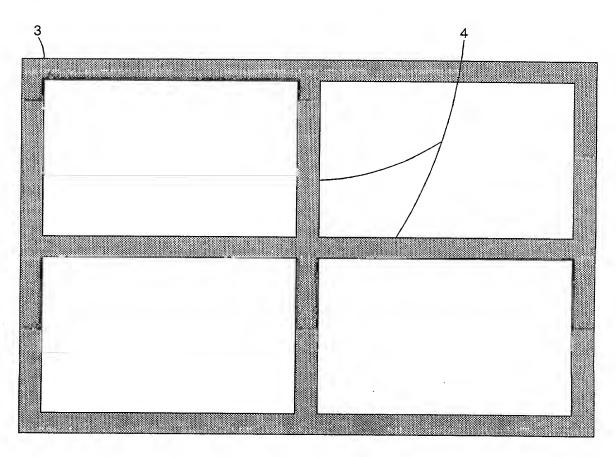


FIG. 22B

70.00 20.000 20.000

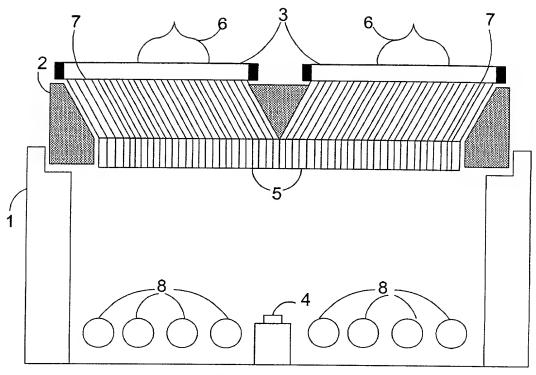


FIG. 23

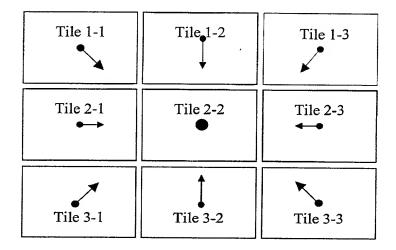


FIG. 24

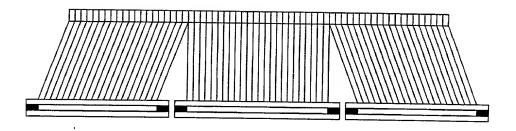


FIG. 25A

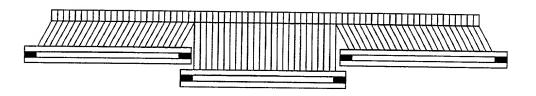


FIG. 25B

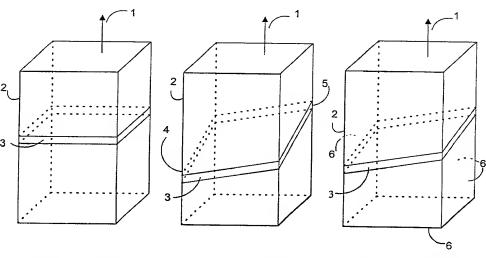


FIG. 26A

FIG. 26B

FIG. 26C

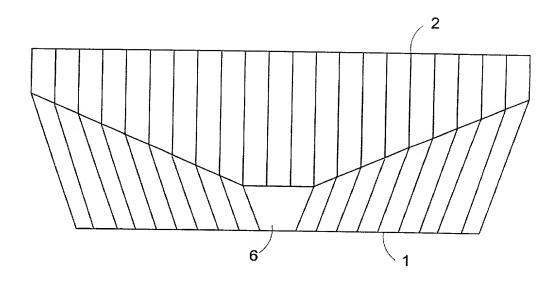
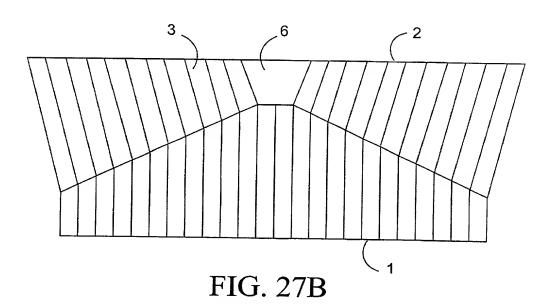


FIG. 27A



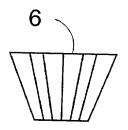


FIG. 27C

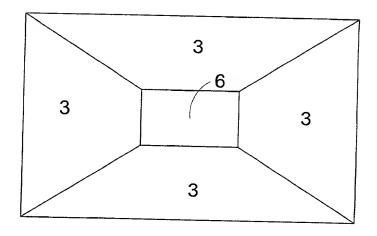


FIG. 27D

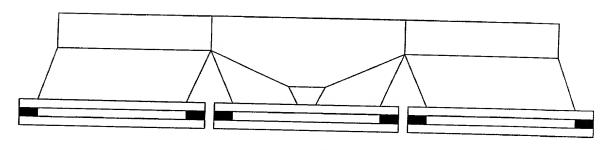


FIG. 28